

**Product Data Sheet****Product: Semigloss CrocLock HCWT™ + 40# liner****Item #: 1011**

Face Stock:	A premium coated semigloss paper that provides excellent printing characteristics using flexo, offset, or letterpress.		
Caliper:	.0031 +/- 10%	Gloss:	70
Brightness:	89	Opacity:	87.5

**Adhesive:** CrocLock™+ is a heavy coat weight of an aggressive hot melt adhesive designed for difficult to label substrates. Key attributes of CrocLock™ include excellent on press convertibility as well as quick tack characteristics. Designed for use on wood, textured surfaces and other hard to label substrates.

Coat Weight 20lbs per 3300 sf +/- 2lbs  
 Minimum Application Temp +50° F for max adhesion  
 Service Range -20° F - +140° F



Typical Performance Data:	Peel Adhesion 180 10min/24hr #/lineal in.	Loop Tack ASTM D-6195 Stainless Steel #/in.
Stainless Steel	6.5 / 6.7	6.0
HDPE	4.0 / 4.5	
Corrugated	3.5 / 4.0	
Wood	3.5 / 4.0	
Powder Coat	6.5 / 6.5	
Shear	7000 ASTM D-3654 Shear (minutes) 1" x 1" x 1000 grams	

**Liner:** 40# silicone coated release liner designed for high speed label converting. Excellent for roll-to-roll label applications.

Basis weight 40# per ream +/- 10%  
 Caliper .0025 inches +/- 10%

**Shelf life:** 1 year stored at 72° F and 50% RH

**Construction Caliper:** .065 mil +/- 10%

Published data is based on tests and believed to be reliable but does not constitute a guarantee or warranty. As with all label applications, this product should be thoroughly tested under end-use conditions to ensure it meets the requirements of the application.