

Paper Resources, Inc

608 Rye Beach Road
Huron, OH 44839

Product Data Sheet

Product: 60# Semigloss CrocLock™ 40# liner

Item #: 1010

Face Stock: 60# C1S Semigloss face sheet.
Caliper: .003 +/- 10%

Adhesive: CrocLock™+ is a standard coat weight of an aggressive hot melt adhesive designed for difficult to label substrates. Key attributes of CrocLock™ include excellent on press convertibility as well as quick tack characteristics. Designed for use on wood, textured surfaces and other hard to label substrates.

Coat Weight 15lbs per 3300 sf +/- 2lbs

Minimum Application Temp +50° F for max adhesion

Service Range -20° F - +140° F



Typical Performance Data:	Peel Adhesion 180 10min/24hr #/lineal in.	Loop Tack ASTM D-6195 Stainless Steel #/in.
Stainless Steel	6.0 / 6.0	6.0
HDPE	3.0 / 3.5	
Corrugated	1.5 / 2.5	
Wood	3.5 / 3.5	
Powder Coat	5.5 / 6.8	
Shear	7000 ASTM D-3654 Shear (minutes) 1" x 1" x 1000 grams	

Liner: 40# silicone coated release liner designed for high speed label converting. Excellent for roll-to-roll label applications.

Basis weight 40# per ream +/- 10%

Caliper .0025 inches +/- 10%

Shelf life: 1 year stored at 72° F and 50% RH

Construction Caliper: .065 mil +/- 10%

Published data is based on tests and believed to be reliable but does not constitute a guarantee or warranty. As with all label applications, this product should be thoroughly tested under end-use conditions to ensure it meets the requirements of the application.

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