

Product Data Sheet**Product: High Gloss Opaque CrocLock HCWT™ + 40# liner****Item #: 1008**

Face Stock:	60# cast coated, high gloss paper with a black barrier applied to backside of the paper for an added opacity, where blockout to underlying images or print is required. The glossy finish allows for a wide variety of printing applications.		
Basis Weight:	60#/3300ft ²	Tensile: MD	30#/inch
Caliper:	3.9mils	Tensile: CD	19#/inch
Brightness:	75.00%	Tear: MD	55grams
Opacity:	>95%	Tear: CD	60grams

Adhesive: CrocLock™+ is a heavy coat weight of an aggressive hot melt adhesive designed for difficult to label substrates. Key attributes of CrocLock™ include excellent on press convertibility as well as quick tack characteristics. Designed for use on wood, textured surfaces and other hard to label substrates.

Coat Weight 20lbs per 3300 sf +/- 2lbs
 Minimum Application Temp +50° F for max adhesion
 Service Range -20° F - +140° F



Typical Performance Data:	Peel Adhesion 180 10min/24hr #/lineal in.	Loop Tack ASTM D-6195 Stainless Steel #/in.
Stainless Steel	6.5 / 6.7	6.0
HDPE	4.0 / 4.5	
Corrugated	3.5 / 4.0	
Wood	3.5 / 4.0	
Powder Coat	6.5 / 6.5	
Shear	7000 ASTM D-3654 Shear (minutes) 1" x 1" x 1000 grams	

Liner: 40# silicone coated release liner designed for high speed label converting. Excellent for roll-to-roll label applications.

Basis weight 40# per ream +/- 10%
 Caliper .0025 inches +/- 10%

Shelf life: 1 year stored at 72° F and 50% RH

Construction Caliper: .065 mil +/- 10%

Published data is based on tests and believed to be reliable but does not constitute a guarantee or warranty. As with all label applications, this product should be thoroughly tested under end-use conditions to ensure it meets the requirements of the application.