



Performance Guide

Represents Typical Values Only

60# Semigloss Opaque CrocLock HCW 40#

Item # C1026

FACE

A premium semigloss paper with opaque backing to provide additional opacity where blackout to underlying images is required. The SG finish allows for multiple print methods including flexo, offset, or letterpress. This can also be laser printed with the correct combination of adhesive and liner.

Caliper: .0034" +/-10%
Basis Weight: 68#/3300ft²
Opacity: 99%

Tearing MD/CD: 36g/42g
Tensile MD/CD: 30lb"/18lb"
Moisture: 5%

ADHESIVE

CrocLock is an aggressive hot melt adhesive designed for difficult to label substrates. Key attributes include excellent on press convertibility as well as quick tack properties. Designed for use on wood, texture surfaces, plastics, corrugated and other hard to label surfaces.

Caliper: 0.0014

Min. Application Temperature: 30°F

Service Temperature Range: -40° to +145° F

Loop Tack ATSM D-6195 Stainless

steel #/inch: 6.0lbs

Peel Adhesion 180 10 minutes /
 24 hours / lbs per lineal inch:

	Stainless	HDPE	Corrugated	Wood	Powder Coat
	6.5/6.7	4.0/4.5	3.5/4.0	3.5/4.0	6.5/6.5

Shear : 7000

ASTM D-3654 Shear (minutes) 1" X 1" X 1000 grams



LINER

A 40# liner (2.4mil) bleached, super calendered kraft liner featuring excellent die cutting and matrix stripping.

Caliper: .0024" +/- 10%
Basis Weight: 40#

CONSTRUCTION CALIPER

.0073" +/- 10%

Shelf life: 1 year stored at 72°F and 50% RH

Published data is based on testing and believed to be reliable but does not constitute a guarantee or warranty

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